Open Top Loading Rules Committee
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Association of American Railroads

This table corresponds with AAR Open Top Loading Rules, Section 1, Table 17.7
Current as of August 10, 2023

Table 17.7 AAR Approved Steel Band Manufacturers and Suppliers and Assigned AAR ID

AAR ID [a/]	Marking Method [b/]	Company	Approved Through [c/]	Securement Bands Band Width (in.)										Package Bands Band Width (in.)																	
				2			1 1/4							1 1/4				3/4									5/8		1/2	
				.065	.050	.044	.065	.050	.044	.040	.035	.031	.029	.057	.040	.025	.020	.050	.044	.035	.031	.029	.028	.025	.023	.022	.020	.023	.020	.023	.020
11	E	Signode (Mexico) [f/]	07/24						X		X	X									X										
11	E	Acme / Signode [f/]	07/24			X			X	X	X	X	X		X	X					X	X		X	X	X	X	X	X	X	X
22, 33, 47	D, I	Samuel Strapping Systems	06/25			X			X	X	X	X	X			X			X	X	X	X	X	X	X	X	X	X	X	X	X
20	D, I, P	Garibaldi (Chile) [d/]	04/26									X	X								X			X	X		X				
26	I	Hankum Co, Ltd.	06/25									X	X											X							
57	I	Maillis Metals Solutions	04/25						X		X	X	X			X					X			X	X						
64	I	FROMM Packaging Systems, Canada, Inc.	03/26									X	X			X					X			X	X						
58	I	DuBose Strapping Inc.	07/24			X			X	X [e/]	X	X	X		X	X	X				X	X		X	X	X	X	X	X	X	X
48	D	Independent Metal Strap Co.	05/24								X									X											
36	I	BEKAP Metals Ins. San.Ve Tic. A.S.	03/26									X	X			X					X			X	X						
129	I	Clute Packaging Systems LTD.	03/26										X			X															
6	D	Sam Hwan Steel - Vietnam	06/24									X									X	X									
6	D	Sam Hwan Steel - Vietnam	02/25										X			X								X							
111	I	Steel & Strapping JC SA de CV	08/23									X																			
24	D, I	JEM Strapping Systems, Inc.	10/23										X			X								X							
115	I	ArcelorMittal Steel Strapping Gray	05/24									X	X																		

a/ All AAR identification numbers or marks are to be preceded with the letters "AAR."
b/ Legend of marking methods: D = steel die imprint; E = steel embossed; I = ink print; P = paint embossed
c/ Month and year, 3-year approval per Rule 3, expires at the end of the date shown unless approval is renewed.
d/ Garibaldi (Chile) – 1-1/4 in. and ¾ in. steel die imprint and ink print marking, 5/8 in. paint embossed only.
e/ Meets ASTM D3953 and OTLR requirements of 1-1/4 in. x 0.044 steel banding Crimp Seal Only
f/ Acme, Signode and Signode (Mexico) are affiliated with the Signode Industrial Group as manufactures/suppliers having common sizes, production procedures and specifications.
g/ Super Mega Band – 14,000 MBS