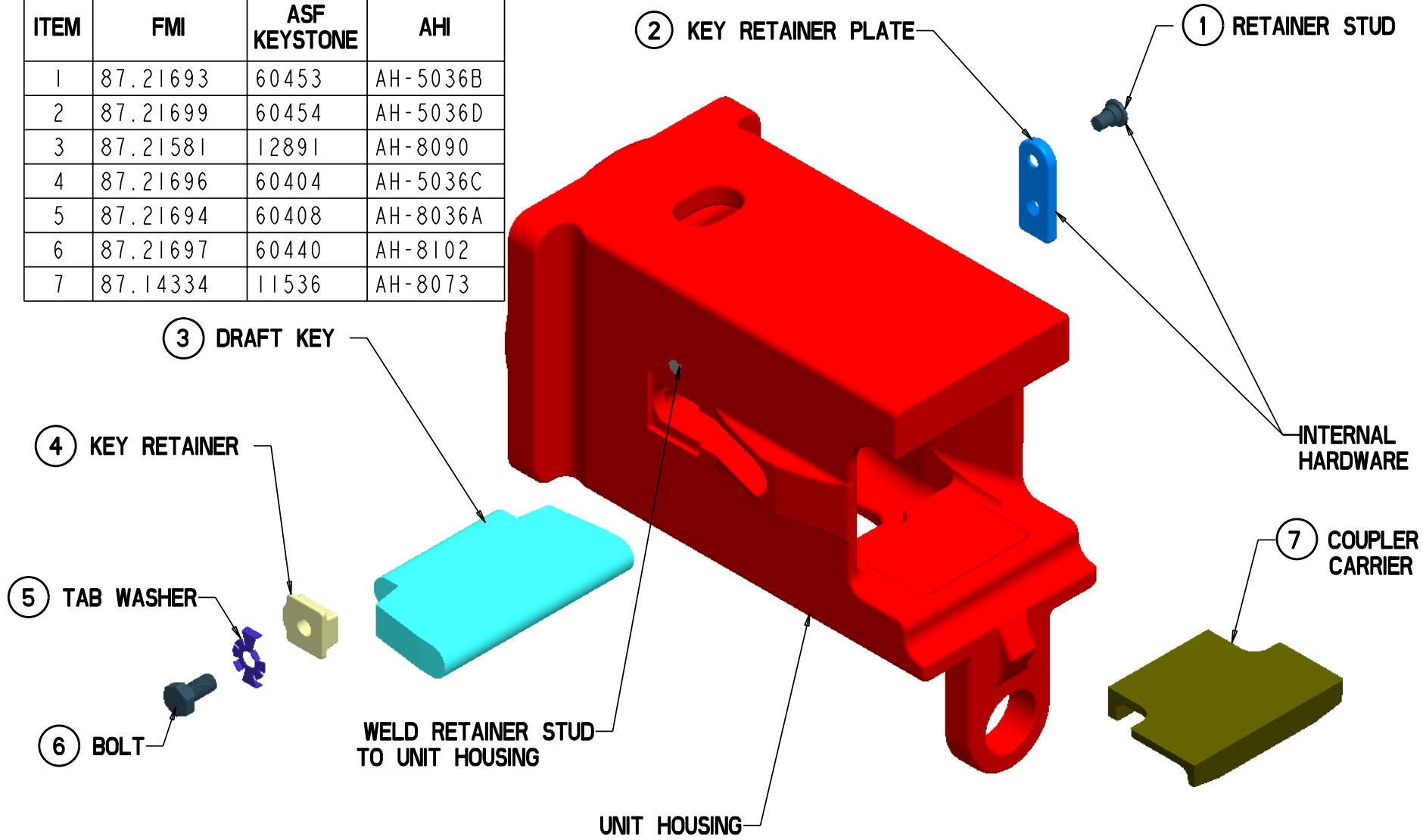


COUPLER KEY RETAINING COMPONENTS			
ITEM	FMI	ASF KEYSTONE	AHI
1	87.21693	60453	AH-5036B
2	87.21699	60454	AH-5036D
3	87.21581	12891	AH-8090
4	87.21696	60404	AH-5036C
5	87.21694	60408	AH-8036A
6	87.21697	60440	AH-8102
7	87.14334	11536	AH-8073



INSTALL COUPLER, DRAFT KEY, KEY RETAINER, TAB WASHER AND BOLT, TORQUE TO 125-170 FT/LBS, BEND AT LEAST (2) TABS OVER ONTO THE FLATS OF THE BOLT.

COUPLER RETENTION INSTALLATION PROCEDURE FOR FREIGHTMASTER TYPE "E"-M, SN & KN STYLE APPLICATION