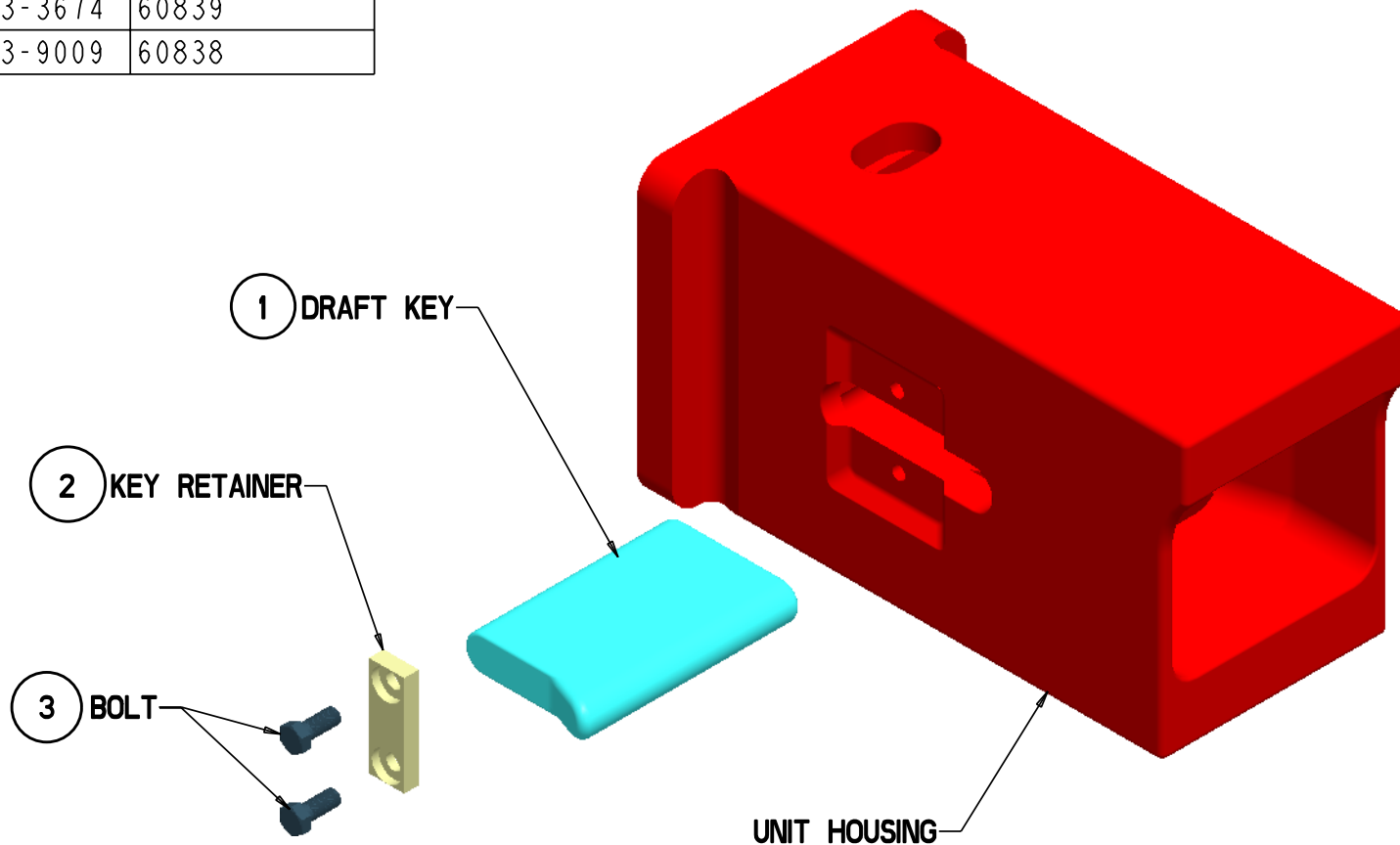


COUPLER KEY RETAINING COMPONENTS		
ITEM	FMI	ASF-KEYSTONE
1	380-124-6902	60840
2	180-123-3674	60839
3	180-123-9009	60838



INSTALL COUPLER, DRAFT KEY, KEY RETAINER AND BOLTS,
 TORQUE TO 20-35 FT/LBS RETAIN EACH BOLT
 BY TACK WELDING THE BOLT HEADS TO THE KEY RETAINER

COUPLER RETENTION INSTALLTION PROCEDURE
 FOR FREIGHTSAVER TYPE E15H
 STYLE APPLICATION