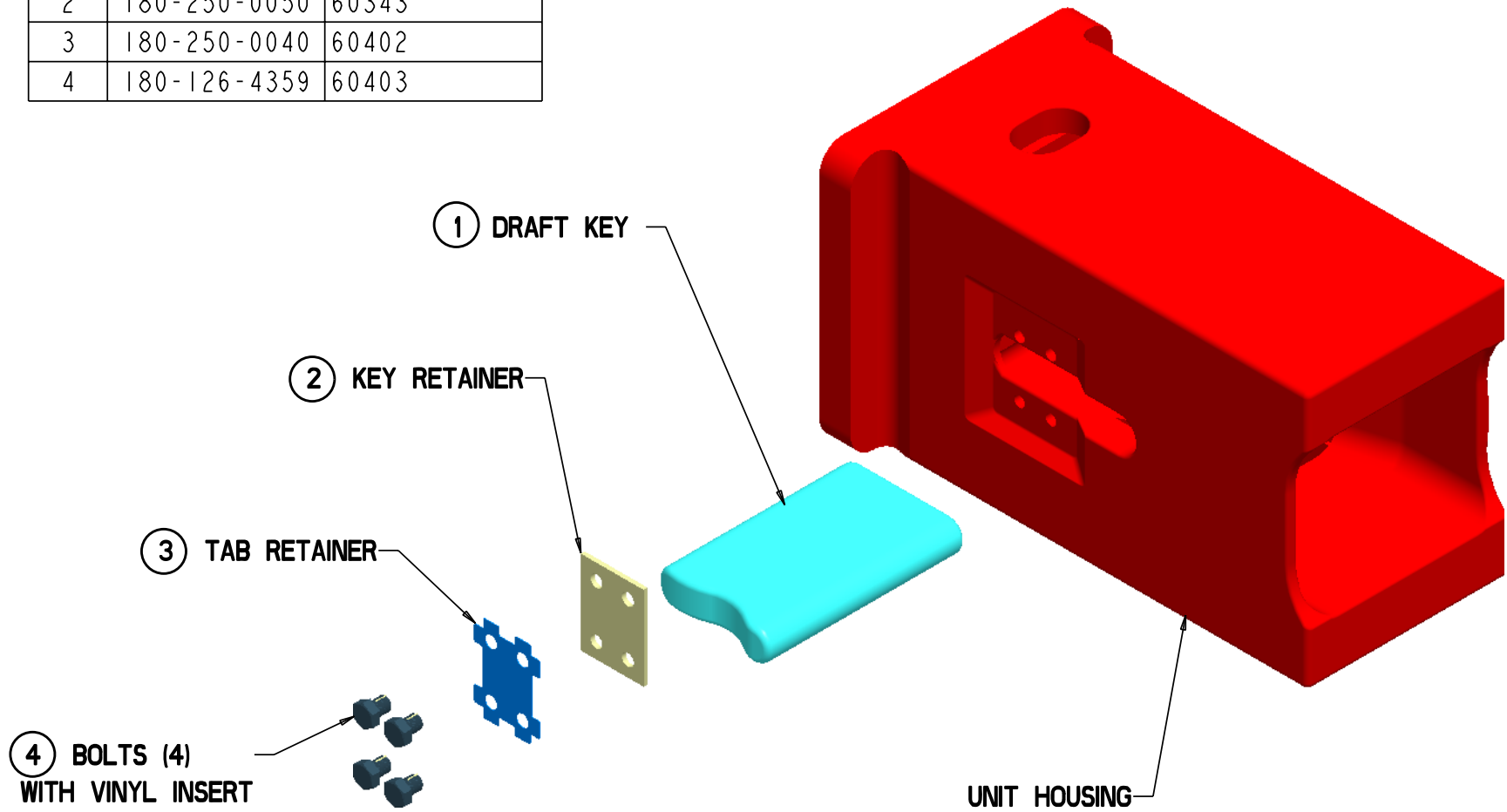


COUPLER KEY RETAINING COMPONENTES		
ITEM	FMI	ASF-KEYSTONE
1	380-126-4355	60826
2	180-250-0050	60343
3	180-250-0040	60402
4	180-126-4359	60403



INSTALL COUPLER, DRAFT KEY, KEY RETAINER, BOLT RETAINER, AND BOLTS, TORQUE BOLTS TO 20-35 FT/LBS, BEND TABS OF BOLT RETAINER AGAINST 2 FLATS OF EACH BOLT HEAD TO SECURE BOLTS.

COUPLER RETENTION INSTALLATION PROCEDURE
FOR FREIGHTSAVER TYPE "E"-VM
STYLE APPLICATION

SKC3732