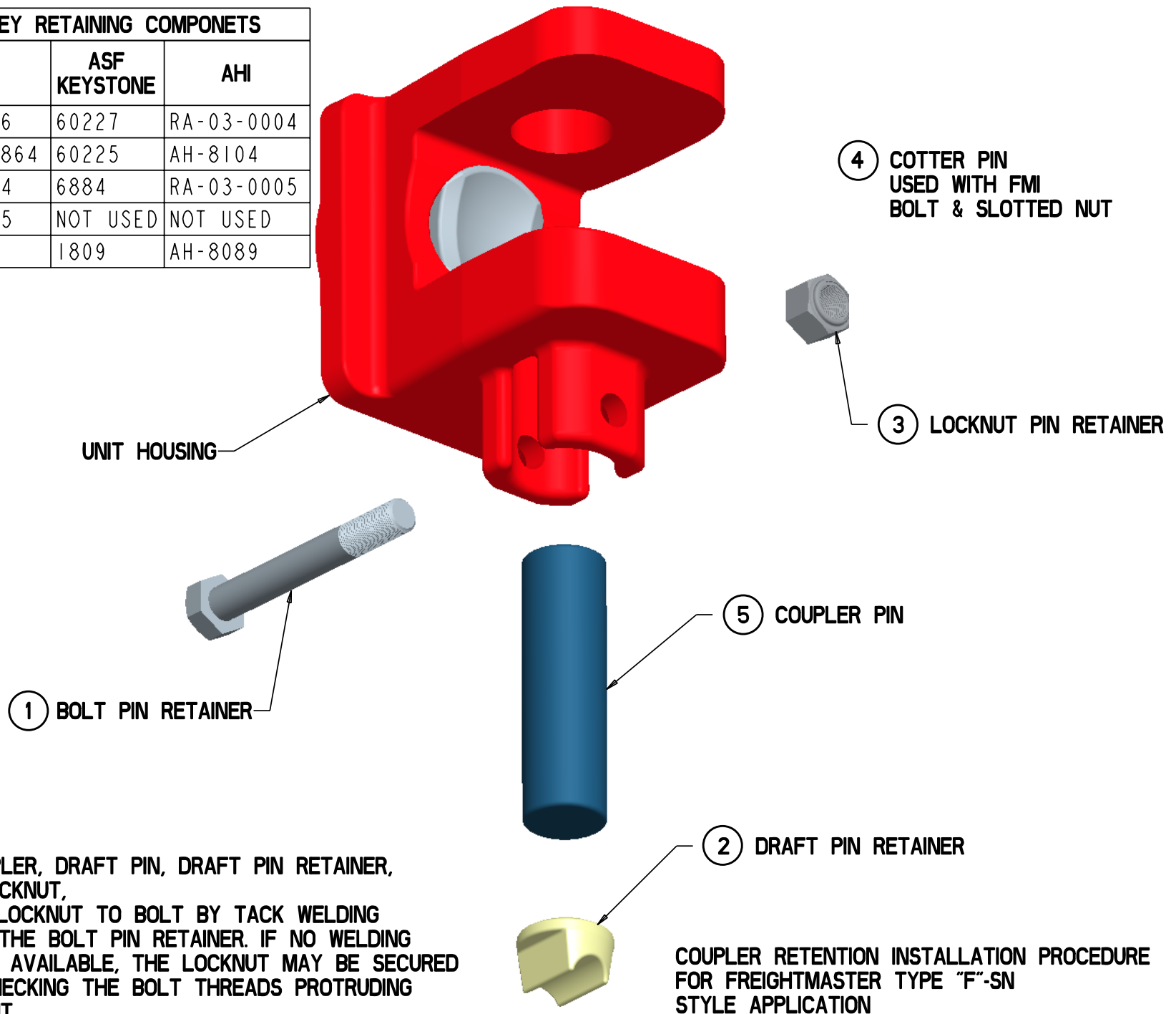


COUPLER KEY RETAINING COMPONENTS

ITEM	FMI	ASF KEYSTONE	AHI
1	87.24036	60227	RA-03-0004
2	7-87-21864	60225	AH-8104
3	87.14824	6884	RA-03-0005
4	87.14825	NOT USED	NOT USED
5	Y47	1809	AH-8089



INSTALL COUPLER, DRAFT PIN, DRAFT PIN RETAINER, BOLT AND LOCKNUT, SECURE THE LOCKNUT TO BOLT BY TACK WELDING LOCKNUT TO THE BOLT PIN RETAINER. IF NO WELDING CAPABILITY IS AVAILABLE, THE LOCKNUT MAY BE SECURED BY CHISEL CHECKING THE BOLT THREADS PROTRUDING FROM THE NUT.

COUPLER RETENTION INSTALLATION PROCEDURE FOR FREIGHTMASTER TYPE "F"-SN STYLE APPLICATION