



COUPLER KEY RETAINING COMPONENTS			
ITEM	FMI	ASF-KEYSTONE	AHI
1	87.214937	570L0241204	AH-03-0007
2	86.82287	070A364500	RE-03-5705
3	87.21988	15376	RA-03-0008
4	NOT USED	19566	RA-03-0009
5	86.82289	6521	KS-03-3451
6	Y47	1809	AH-8089

INSTALL COUPLER, DRAFT PIN, DRAFT PIN RETAINER, TIGHTEN THE BOLT PIN RETAINER AND LOCKNUT PIN RETAINER SNUG. SECURE THE LOCKNUT TO BOLT BY TACK WELDING LOCKNUT TO THE BOLT PIN RETAINER. IF NO WELDING CAPABILITY IS AVAILABLE, THE LOCKNUT MAY BE SECURED BY CHISEL CHECKING THE BOLT THREADS PROTRUDING FROM THE NUT

COUPLER RETENTION INSTALLATION PROCEDURE FOR FRIGHTMASTER TYPE "F"-KNU SERIES YOKE STYLE APPLICATION